

P_Vorbeugender Unterhalt Unterhalts Plan						vom 07_2012 bis 06_2013		Seite 1 Halle 1			Dok. Nr. r1a		Wi_8_f_82a												
Pos	Ordner Nr.	Int. Mach. Nr.	Machine Name	Herstel Jahr	Type	Maschinen Typ	Hersteller Nummer	Doc. Ablage	Hard Copy	Old Algoa File System no	Standort Area	Chef	Pos	July	August	September	October	November	December	January	February	March	April	May	June
1	1								M3_1	5000	4 A 2	C	1	v											
2	1									n/a	4 B1	C	2		v			v						v	
3	1																								
4	1						N1216				4B	C	3		v								v		i
5	1						Nr 333393		M3_1		4A	C	3a												
6	1						21062		M3_1	n/a	4A	C	4			v								v	
7	1						6073	w	M3_1	5216 5638	4B	C	5	v		v							v		i
8	1						1530031		M3_1	5689	4B 1	C	6		v								v		i
9	1									n/a	4A 4	C	7			v							v		
10	1																								
11	1						Setrien Nbr.240		M3_1		4B				v		v							v	
12	1										4A	C	8		v										v
13	1						362EFN7	w		No	4B 1	C	9		v										v
14	1																								
15	1											Y	10		v		v							v	
16	1							w m3 e	M3_1	5702	4B 2	C	11	g	v	i	v	v	v	v	v	v	i	v	v
17	1						2644	ma1	M1_570	5885 2241	4B 2	C	12	g	i			v	v	v	v		i	v	v
18	1						180/60	w m3 d	M3_1	5364	4B 1	C	13	v		v								v	v
19	1						139750	w d	M1	2617	4B 1	C	14	v	i	v	v	v	v	v	v	i	v	v	v
20	1							ma1	560562	n/a	4B 1	C	15	v			v						v		v
21	1								M3_1		4B	Y	16	v				v					v		v
22	1						692	w e	M3_1		4B 1	C	17	v	v	v	v	v	v	v	v	v	i	v	v
23	2						10019,Legor 500 420	w e; Ma1	M1_500	5713	4B 1	C	18	g	i	v	v	v	v	v	v	v	v	v	v
24	2						452	w e, ma1	M1_520	E1 172	4B 2	C	19	g	i	v	v	v	v	v	v	v	v	v	v
25	3						10020 7331083	W e, Ma1	M1_510	1028	4C 1	Y	20	g	i	v	v	v	v	v	v	v	v	v	v
26	3						218404	m3 Ma1	M1_750	6253	4B 1	Y	21		v		v	v	v	v	v		i	v	v
27	3						705				4B	Y	22	v		v		v	i		v		v		v
28	3									2716	4A	Y	23					v			v				v
29	3						117617	w m3 e d	M3_2	5475	4B 1	Y	24	v			i		v			v		v	
30	3						35310	ma1	M1_710	E1 127	4B 3	Y	25	v		i		v			i			v	
31	3						4076	m3 ma1	M1_700	n/a	4B 1	Y	26												i
1	3						41			5143	4B 1	Y	27	v	v	v	v						v	i	v
2	3						450228 pump113 wmw	w m3		E1 178	4C 3	Y	28	v				v							
3	4						9541599	w m3		5125	4B 2	Y	29	v	v	v	v	v	v	v	v			v	
4	4						7223	m3 ma1	M1_740	2709 e1 118	4B 1	Y	30	v	v	v	v	v	v	v	v	v	v	g	i
5	4						6010409	ma1	M1_540	2410	4A 1	Y	31	g	i	v	v	v	v	v	v	v	v	v	v
6	4																								
7	4							ma1	M1_530	n/a	4B 2	Y	32												
8	4						60408	w	M3_2	n/a	4B 2	Y	33	v							v				
9	4									n/a	4B	Y	34	v							v				
10	4									n/a	4B	Y	35	v		i					v				v
11	4						1457	m3 ma1	M1_770	n/a	4B	Y	36	v	v	v	i	v	v	v	i	v	v	v	v
12	4							w m3 m,	M1_730	n/a	4A 3	Y	37	i	v	v	i	v	v	v	i	v	v	v	v
13	4						442		M1_760		4A 3	Y	38												
14	4												39	v			v				v				v
15	4								M3_2			Y	40	v		i			v				i		
16	4								M3_3				41												
17	4								M3_3				42		v								v		v
18	4						200401109		M3_3				43												
19	4												###												

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Pos	Folder Nr	Int. Mach. Nr.	Machine Name	Year purch	Type	Machine type	Manuf. Serial No	Algoa File no	Hard Copy No	Old Algoa File System no	Work Shop Area	Chef	Pos	July	August	September	October	November	December	January	February	March	April	May	June
1	1						100007		M		3 B	Y	1		v				v						
2	1						861633		E1_12		3 C	Y	2	v		i		v			v				v
3	1						A10256	w_m3_e_d	E1_17		3 B	Y	3	v		v		i		v		v		v	i
4	1						55635	w_m3_e_d	E1_18	2416	3-B	Y	4	v		v		i		v		v		v	i
5	1							w_m3_d				Y	5					v							
6	1						401738	w_m3_e_d			3 B	Y	6			v							v		
7	1							w_m3_e_d			3 B	Y	7					v							
8	1							w_m3_e_d			3 B	Y	8					v							
9	1						147020	w_m3				Y	9		v		v		v		i		v		i
10	1						2396	w_m3_e			3 C	Y	10	v				v				v			v
11	1							w_e				Y	11												
12	1						703		E1_20	-----	3 B	Y	12			v				i		v			v
13	1						664105079	w_m3_e	E1_21	-----	3 B	Y	13	v		v				i		v			v
14	1											Y	14												
15	1						65679	w_m3_e		1039	3 C	Y	15	v			v			i			v		
16	1						36941		E1_26		3 B	C	16		v			v			v				i
17	1						A14901		E1_22		3 B	C	17		v				v						i
18	2						6072900101		E1_22			C	18						v				i		
19	2						137202	w			3 B	C	19			i			v			v			v
20	2						137199	w_e	E1_9/73		3 B	C	20		v			v				v			i
21	2												21												
22	2							w_e	E1_23		3 B	C	22	v		v			i		v			v	v
23	2							m_e	E1_		3 B	C	23	v		v			i		v			v	v
24	2								E1_24		3 C	C	24			i			v			v			v
25	2							w	E1_212			C	25												
26	2						2396	w			3 C	C	26	v				v				v			v
27	2						2396	w			3 C	C	27	v				v				v			v
28	2						192593441				3 B	C	28		v				i		v				v
29	2						113041013	w_e			3 B	C	29		v				i		v				v
30	2							w_e				C	30	v	i				v			v			v
1	2										3	C	1			v				i		v			v
2	2											C	2			v				i		v			v
3	2						142235	w	E1_11/74		3 B	C	3	v		v		v		i		v			v
4	2												4	v		v		v		i		v			v
5	1						2213/20					Y	5		v		v		v		v		v		i
6	2												6												
7	2												7												
8	2												8												
9	2												9												
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15													11												
16																									
16													12												

Vorbeugender Unterhalt Oel Wechsel					2013 -2025						Dok. Nr.	Wi_8_f_82a							qrev8Rev						
Pos		Int. Mach. Nr.	Machine Name	Year purch	Type	Machine type	Place	Oil	Type	Schmierstelle	Liter	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2022	2023	2024	2025
1					12 1/4	Hollow Spin. Lathe																			
2					G&E	Shaper	no oil																		
3					CG7	Tool & Cutter Grinder	no oil																		
4						Universal Grinder																			
5					BF125	Horiz. Milling	Schneckenradgear		vg32	1	3														
							Spindelkasten		vg32	6	4.5														
							Wiper				Rubber, store 3645, Hennig AB1														
6					WMW	Center Lathe	Bettschlitten		vg68		70														
							Vorschubgetriebe		vg68		4														
							Planzustellgetriebe		vg68																
							Wipers				Rubber, store 3645, Hennig AB1														
7						Lathe / Special use																			
8						Brake Unit					40														
							oil filter type																		
9					47V	Milling Machine																			
10					H25	Bender																			
11					SN320	Bandsaw	no oil																		
12					FX 8080	Hollow Sp. Lathe CNC	Spindelstock		vg68		100														
							Schlittenschmierung		vg68		1,5 l														
							Oil Filter Type				store 5487 , MP filter 050-A10_A														
							Belt for Main Spindle				SPA 2540 (17/11) 5 PCE														
							Belt X Drive				H200 x 390														
							Belt Z Drive				H200x 390														
							Omron Drive Maintenance					neu													
							Omron Drive Maintenance					neu													
							Sauter Type 0.5.472.225 IdentNr. 071622, Motor 042158, Disc 0.5.901.025-05813189.47307																		
							Wipers				Rubber, store 3645, Hennig AB1														
13					GS210	Center Lathe	Main gear sppindle drive		vg32		5														
							Headstock		vg68		10														

